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FIG. 1

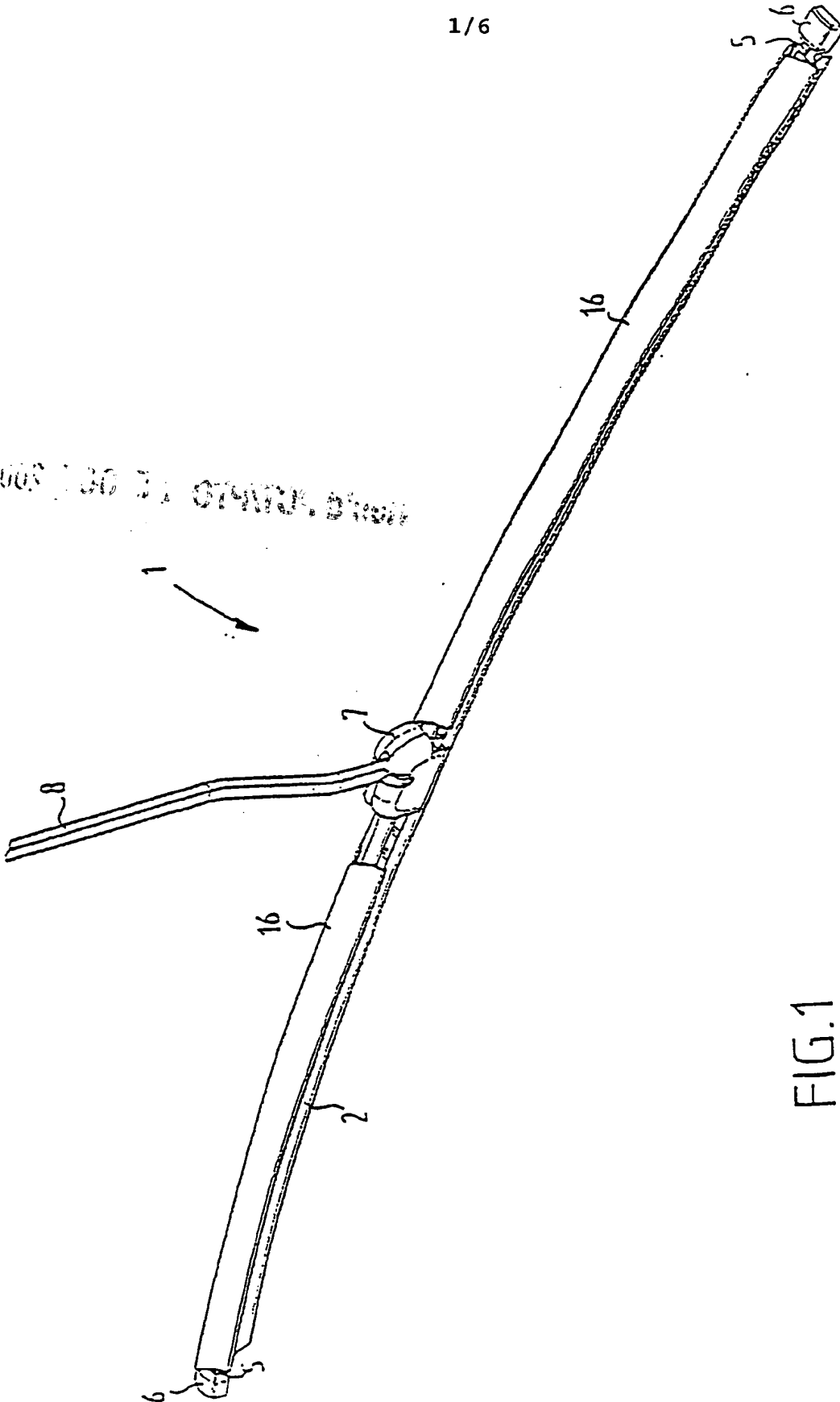
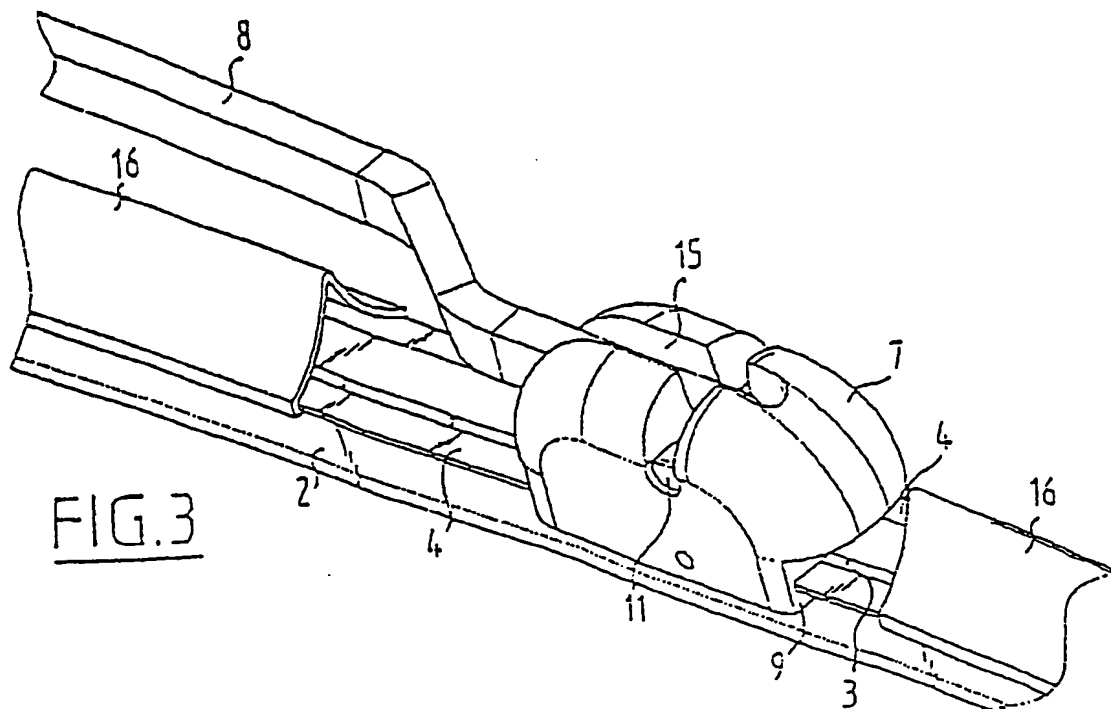
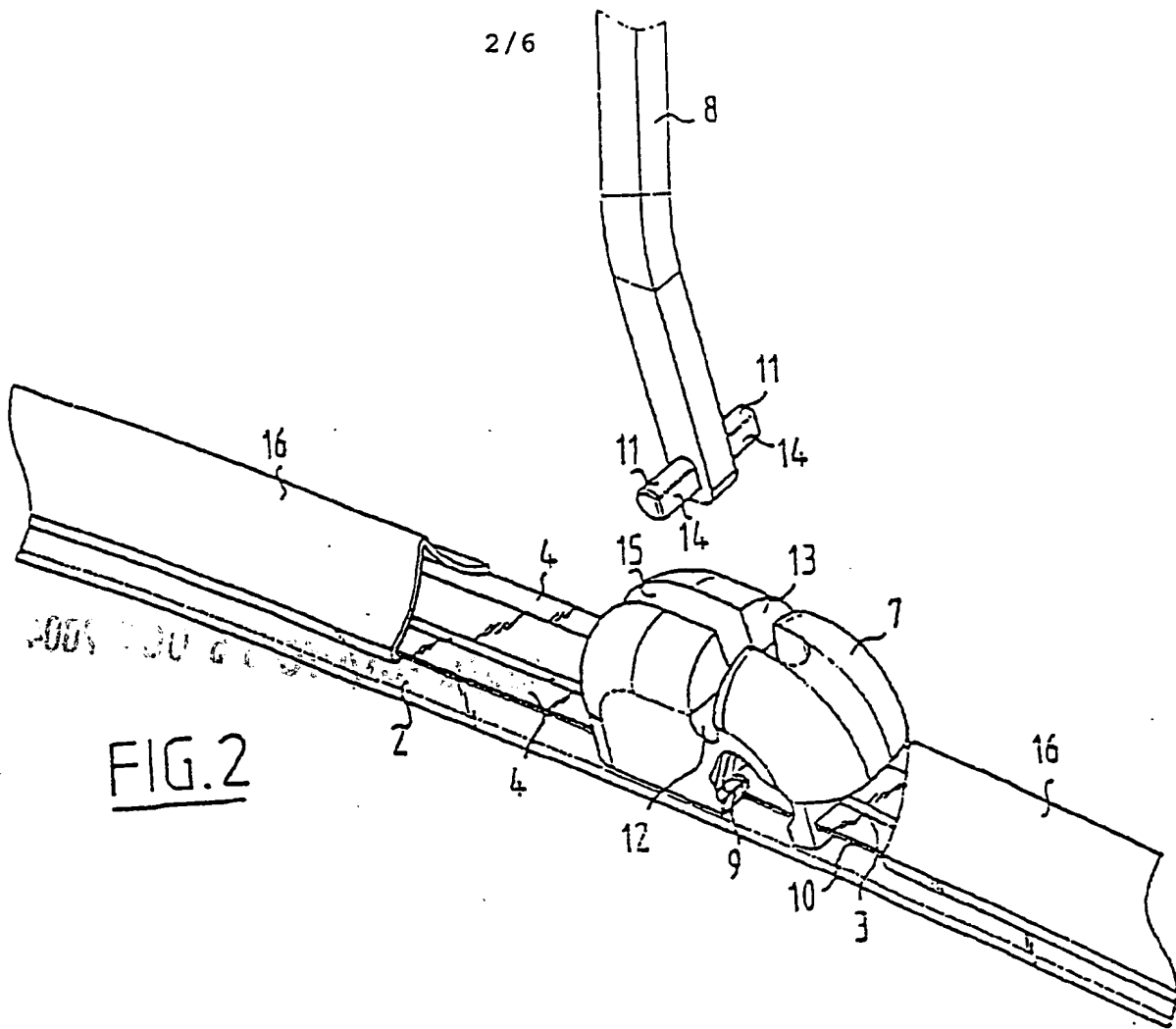
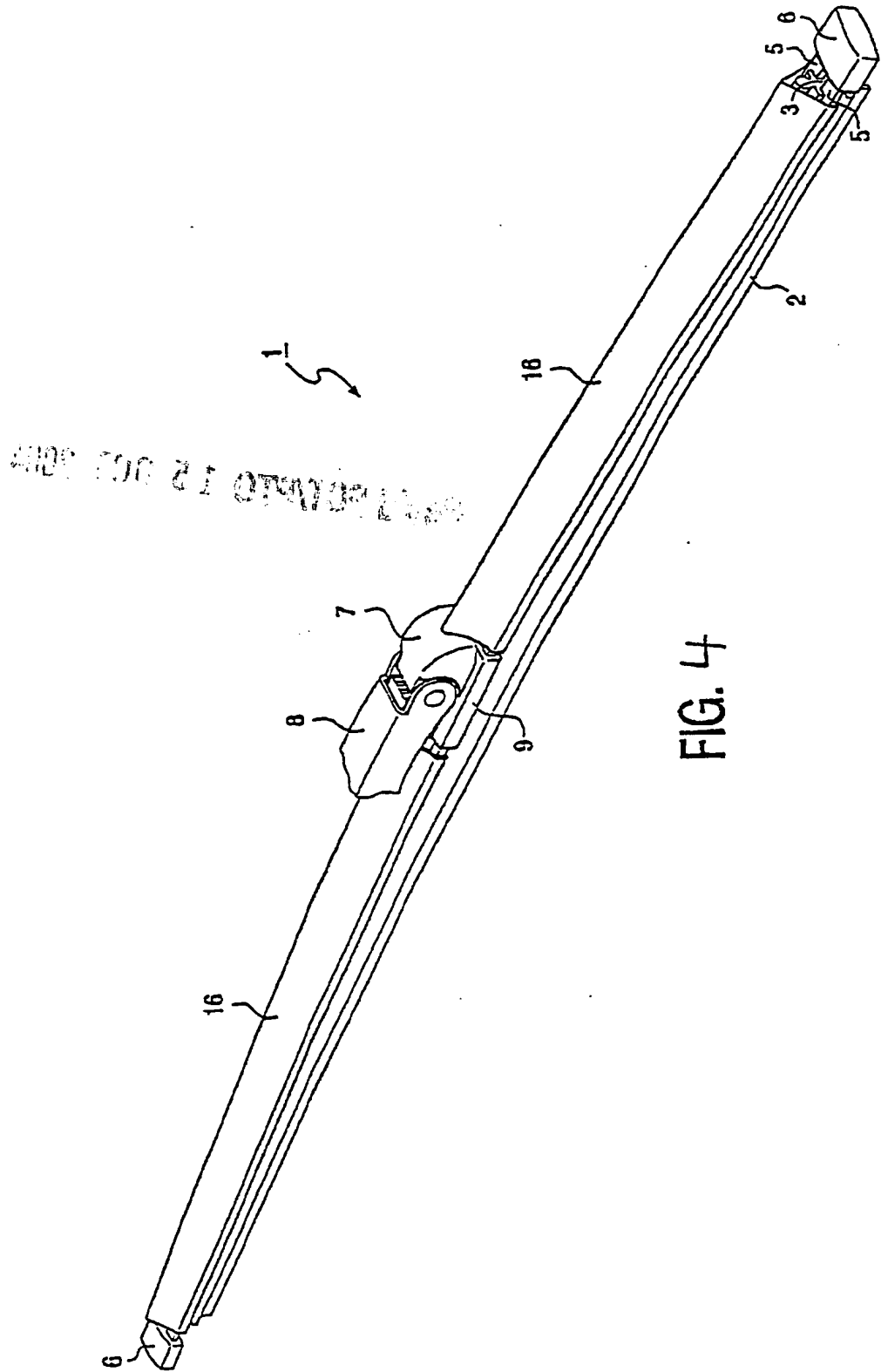
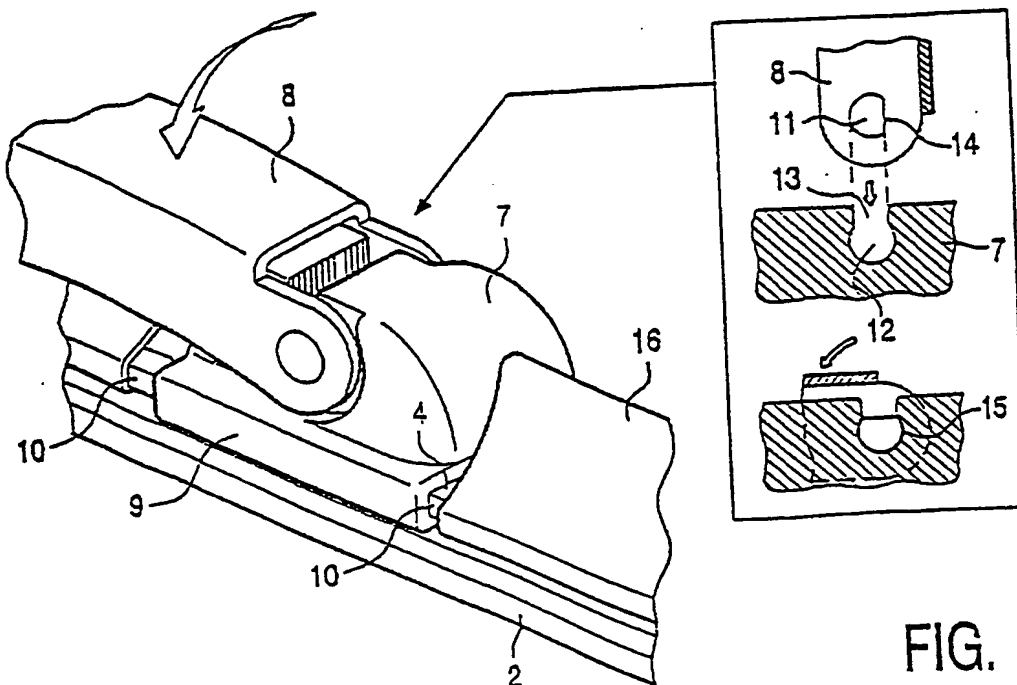
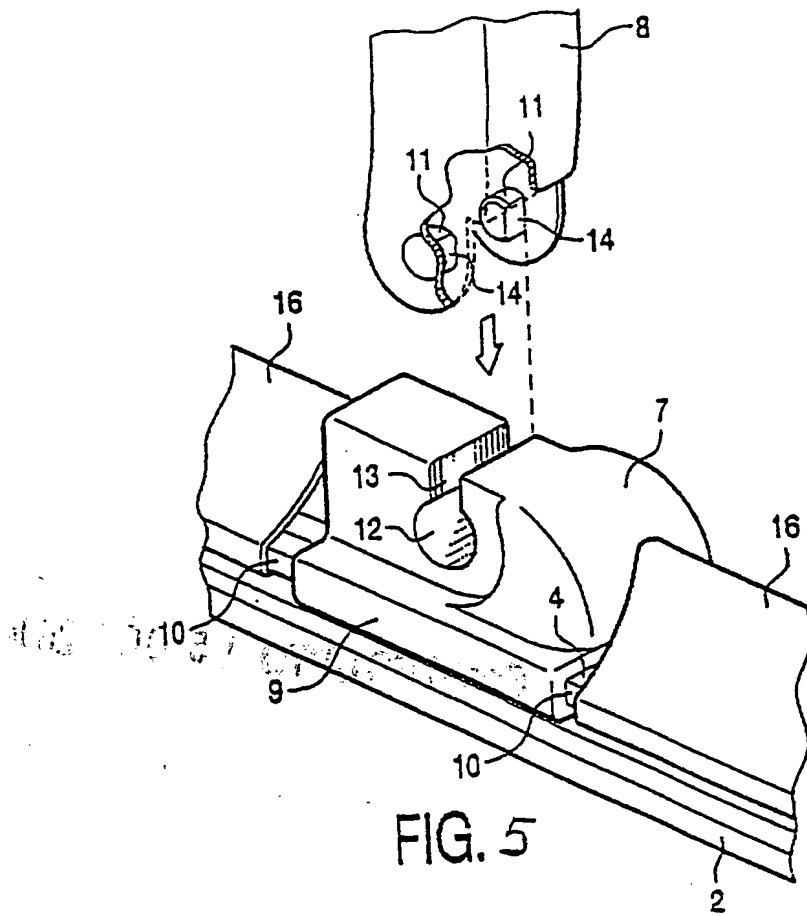


FIG.1







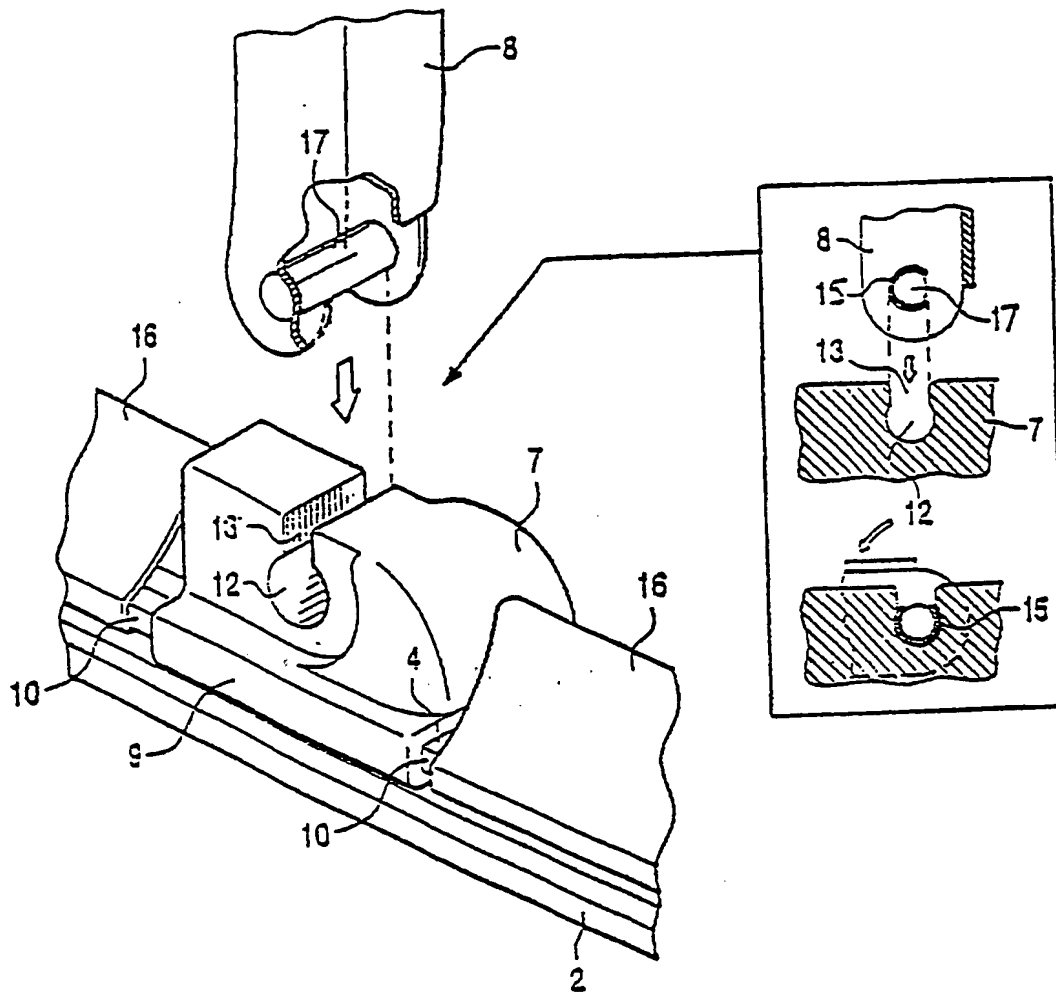


FIG. 7

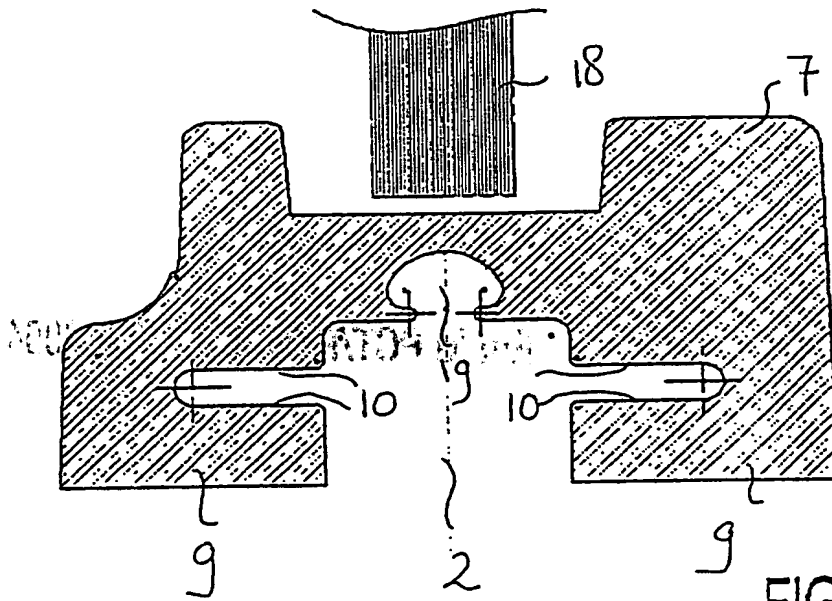
BEFORE WELDING

FIG. 8

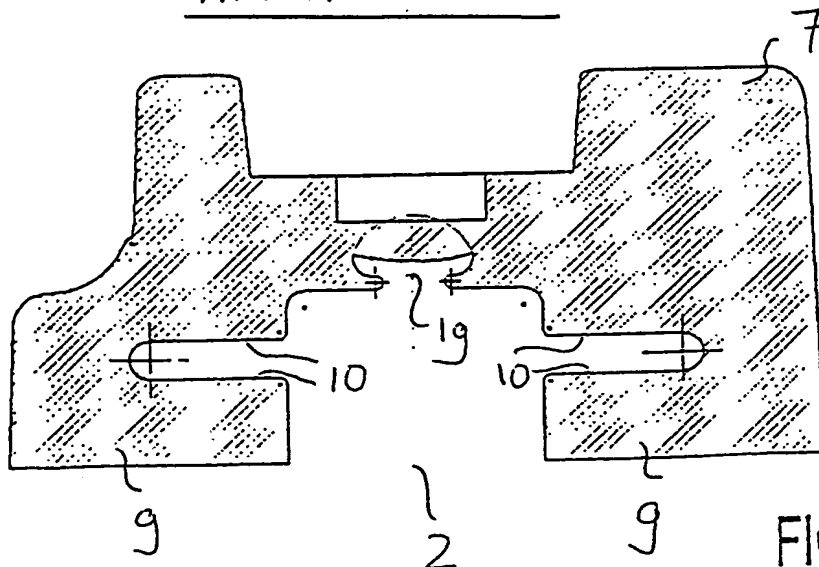
AFTER WELDING

FIG. 9